

Plant List

CNC HORIZONTAL MACHINING CENTRES

Mori Seiki NH4000 DCG 4 Axis HMC	500mm x 500mm x 500mm
Makino A55 4 Axis HMC	500mm x 500mm x 500mm
Makino A55 4 Axis HMC	500mm x 500mm x 500mm

CNC VERTICAL MACHINING CENTRES

Haas VF-7D SE 4 Axis VMC	2000mm x 800mm x 750mm
Haas VF-6SS 4 Axis VMC	1600mm x 800mm x 750mm
Haas VF-4SS 4 Axis	1200mm x 620mm x 500mm
Haas VF-4SS 4 Axis	1200mm x 620mm x 500mm
Haas VF-4SS 4 Axis	1200mm x 620mm x 500mm
Haas VF-4SS 4 Axis	1200mm x 620mm x 500mm
Haas VF-4SS 4 Axis	1200mm x 620mm x 500mm
Bridgeport 1000/22 4 Axis VMC	1020mm x 610mm x 600mm
Dugard Eagle 1000 VMC	1020mm x 510mm x 510mm
Dugard Eagle 1000 VMC	1020mm x 510mm x 510mm
Bridgeport 600/22 4 Axis VMC	600mm x 520mm x 410mm

CNC TURNING MACHINES

Hyundai HiT 30M with Driven Tooling	400mm dia billets
Hyundai HiT 200M with Driven Tooling	254mm / 50mm bar feed
Hyundai HiT 200M with Driven Tooling	254mm / 50mm bar feed
Hyundai HiT 200	254mm dia billets
Hyundai HiT 15	254mm dia billets
Hyundai HiT 8	150mm dia billets / 38mm bar feed
Hyundai HiT 8	150mm dia billets / 38mm bar feed

QUALITY ASSURANCE AND INSPECTION EQUIPMENT

Mistral CNC 3 Axis CMM	Rockwell Hardness Tester
Aberlink CNC 3 Axis CMM	Granite Surface Tables
Surfcom Surface Measuring Machine	Digital Bore/ Bore Micrometres
Digimar Digital Height Gauge	Digital Verniers
Tessa Microhite Gauge	Micrometres up to 300mm
Trimos Sylvac Height Gauge	Full range of Thread / Plug Gauges
Mitutoyo Profile Projector	Electronics Ultrasonic Cleaner
Nikon Profile Projector	

PROGRAMMING FACILITY

- 2 x Seats – Visicam 3D / Surface Machining Software
- 2 x Seats – Ez- Mill Pro 3D / Surface Machining Software
- 4 x Seats – Ez- Mill Pro 2D Machining Software

